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D412-698-015
Job Sheet 187696



Part No: D412-698-015

Job Qty: 4 ea

Part Name: Door Support - V Block



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/12/18

Job Tracking No:

Due Date: 1/3/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D412-698 REV.G IPP Rev:C Removed Manufacturing 06-01-25 JLM IPP Rev:D change to rev D ECN 1104
08-01-28 DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	1/3/19	1/3/19	0.00	0.00	Start Up Stores/Pkg-2		DEC 20 2018 69
110	Packaging	4 pcs	1/3/19	1/3/19	0.00	0.00	Packaging1-4		DEC 27 2018 69
120	QC	4 pcs	1/3/19	1/3/19	0.00	0.00	QC4		DEC 27 2018 69
130	Packaging	4 pcs	1/3/19	1/3/19	0.00	0.00	Packaging3-2		DEC 27 2018 69
135	DC	4 pcs	1/3/19	1/3/19	0.00	0.00	DC		DEC 27 2018 69
140	QC21-FG	4 Ea	1/3/19	1/3/19	0.00	0.00	QC21		DEC 27 2018 70

Part Op Descriptions: 135 - Photocopy bluefile and create labels per PPP D412-698-015 CHG001

9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3200-1	Door Post Block	8 pcs (2 ea)	90-Start up Operation	5109392x6 5140183x2
D3200-3	Door Wedge	8 pcs (2 ea)	90-Start up Operation	5109392x6
D3201-1	Doubler	8 pcs (2 ea)	90-Start up Operation	5038343x1 5118070x1 5138901x6
D3201-3	Angle	4 Ea (1 ea)	90-Start up Operation	5133321
D3201-4	Angle	4 Ea (1 ea)	90-Start up Operation	5101744x1 5133311x3
MS21042L3	Nut	48 Ea (12 ea)	90-Start up Operation	5132304
MS24693-S277	Screw	48 Ea (12 ea)	90-Start up Operation	5039394x1 5108578x1 511
NAS1149D0332J	Washer	48 Ea (12 ea)	90-Start up Operation	5100404

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3200-1	8	8	0
	D3200-3	8	12	0
	D3201-1	8	2	0
	D3201-3	4	6	0
	D3201-4	4	7	0
	MS21042L3	48	3,181	0
	MS24693-S277	48	207	0
	NAS1149D0332J	48	1,943	0

Part Specifications

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐		DEPARTMENT/PROCESS Skid-tube Machining ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier Quality ☐			
Date : _____		Sequence #: _____		QA Coordinator _____			
Description Work Order Deviation		Completed By _____					
Root Cause		Inspected / Supervisor _____					
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		QA Coordinator _____					
Pressure ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐		BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Conditioned Wrong ☐ Outside Tolerance ☐ Wrong ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐					
Other/Details:							

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www.dartaero.com



Container No: S140484



Part: D412-698-015

Job No: 187696

Serial No/Batch: S140484

Revision: G

Inspector:

Exp Date:

Instructions: TC STC SH92-43 Issue 5, Ref FAAS-TC SR014461

Specifications could not be found.

Plex 12/12/18 7:09 AM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____		Sequence # : _____		QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation				Disposition			
				Completed By			
				Lead hand / Supervisor			
				QC / QA Coordinator			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread					
		Other/Details: _____					